



## Medintech® and Medintone™ with Diamond 10® Technology Heat Welding Installation Tips

Medintech® and Medintone™ homogeneous sheet with Diamond 10® Technology follows the same installation procedures of our other homogeneous sheet flooring and requires no additional tools or techniques. Below are a few tips for heat welding seams.

- Medintech and Medintone with Diamond 10 Technology patterned and solid weld rods are full round rods and use 4 mm round nozzles.
- Patterned weld rods are available in 82 ft. (25 m) per spool.
- Solid weld rods are available in 164 ft. (50 m) per spool.
- Both patterned and solid weld rods use the same welding temperature. Set temperature to 650° - 850°F (340° - 450°C) and allow welding gun to pre-heat for several minutes.
- For additional protection, after the final skive, wipe the welded seam with a clean, damp cloth. When dry, apply a thin, even application of a commercially available, high-quality multi-purpose top coating such as Armstrong S-762 Weld Rod Coating Pen. In high traffic areas, apply one or two additional coats, making sure the finish is completely dry between applications.

**NOTE:** Use care when applying the finish to avoid over application onto the wear layer of the adjacent sheet flooring material.

**Armstrong**Flooring™

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